Fused Filament Fabrication of WC-10Co Hardmetals: A Study on Binder Formulations, and printing variables.

Supplementary Material

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| --- | --- |
| M1 | M2 |
| M3 | M4 |

Fig 1. SEM-BSE details and Optical Microscopy of the Green Samples printed at 10 mm/s after cryogenic fracture for the different feedstocks printed at 210 °C a), M1-P b) M2-P c) M3-Pd) M4-P.