

## Article

# PiBot: an open low-cost robotic platform with camera for STEM education

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**Abstract:** This paper presents the robotic platform, PiBot, that has been developed and that is aimed at improving the teaching of Robotics with vision to secondary students. Its computational core is the Raspberry Pi 3 controller board, and the greatest novelty of this prototype is the support developed for the powerful camera mounted on board, the PiCamera. An open software infrastructure written in Python language was implemented so that the student may use this camera, or even a WebCam, as the main sensor of this robotic platform. Also, higher level commands have been provided to enhance the learning outcome for beginners. In addition, a PiBot 3D printable model and the counterpart for the Gazebo simulator were also developed and fully supported. They are publicly available so that students and educational centers that do not have the physical robot or can not afford the costs of these, can nevertheless practice and learn or teach Robotics using these open platforms: DIY-PiBot and/or simulated-PiBot.

**Keywords:** Teaching Robotics; Science teaching; STEM; robotic tool; Python; Raspberry Pi; PiCamera; vision system

## 1. Introduction

The appearance of robotic devices in the mass market such as robotic vacuum cleaners and mops, as well as numerous applications and existing domotic services have made this technology increasingly present in the daily routine of society, not to mention other frequently automated tasks: withdrawing money at the ATM, automatic payment in supermarkets, or the massive use of Internet, shopping, banking, and much more.

Furthermore, autonomous cars or drones make the use of this technology more visible and reinforce its appeal. In fact, the short and mid-term future is/will be marked by industrial production dominated by intelligent machines ([1]). The presence of humans in these *intelligent factories* tends to be increasingly reduced and will eventually be symbolic and sporadic.

There is no doubt that a machine's capacity for taking optimum decisions in real time and simultaneously handling an enormous quantity of data, is far greater than that of a human being. The so-called *Industrialization 4.0* ([2]) involves the integration of complex robotic systems in factories (Figure 1 right), logistics and what is known as the *Internet of things*, where sophisticated automats handle an immense quantity of data to take strategic decisions for companies.

These mobile and intelligent robots need, in addition to a large computational capacity, a complex sensory system to *act* intelligently not only in factories but in robot-human interaction at general level ([3]). The fixed automation of structured production chains is giving way to an unpredictable world



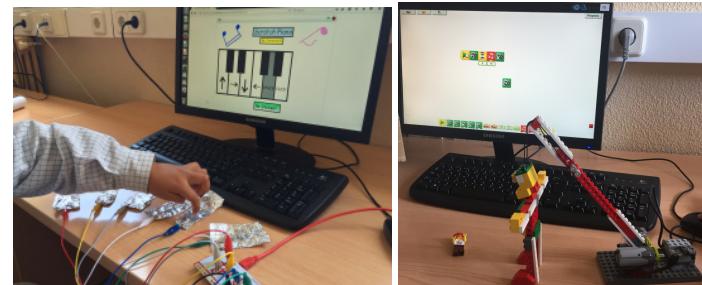
**Figure 1.** 4th Industrial revolution: Intelligent robots at Glory Ltd.

32 and a totally unstructured *reality* which makes evident the need for a wide complementary range of  
 33 sensors and actuators to attain complete autonomy ([4]).

34 Although visual sensory modality has not been the most used for some years in mobile robotics  
 35 (sonar and/or laser have been more used as sensors), at present it has become the most widely  
 36 used sensor and will definitely be the most commonly used in the long-term future, because of the  
 37 possibilities it offers and the power of calculation of current computers. They are low-cost devices  
 38 which are potentially very computationally rich, since they provide a lot of information.

39 However, visual capacity in robots, in contrast to that of living beings, is not an easy technique.  
 40 The main difficulty lies in extracting useful information from the large amount of data that a camera  
 41 provides, for which good algorithms are needed.

42 Summarizing, as described, the advance of Artificial Intelligence (AI), Robotics and automation  
 43 in society ([5]), the future of work and industry in particular converge in what is already mentioned  
 44 as the fourth industrial revolution. According to the analysis of the University of Oxford ([6]) and  
 45 the professional services of Deloitte ([7]), almost half of all jobs will be occupied by robots in the next  
 46 25 years. Furthermore, as the Mckinsey institute shows in its last report on the global economy ([8]),  
 47 robots will perform the work of about 800 million jobs in 2030.



**Figure 2.** Different robotic prototypes to work in different educational areas

48 It is therefore of vital importance to incorporate technology, and specifically Robotics with vision  
 49 systems, in the pre-university educational system since todays' youngest students will be those who,  
 50 within a decade, have to confront a labour market that will demand profiles related to automation  
 51 of systems ([9]). From the educational point of view, Robotics is a field where many areas converge:  
 52 electronics, physical (Figure 2 left), mechanical (Figure 2 right), computer sciences, telecommunications,  
 53 mathematics, etc.

54 That is why it is a fact that Robotics is growing in importance in pre-university education, either  
 55 as a field of knowledge in itself, or as a tool to present technology and other subjects to young students  
 56 in an attractive way. Furthermore, Robotics has the power to motivate students and this allows us  
 57 to bring technology closer to boys and girls ([10]) using robotics as a tool to present basic concepts  
 58 of science ([11]), technology, engineering and mathematics (STEM) ([12]). Students learn, almost  
 59 through playing, notions which are difficult and complex to explain or to assimilate through the classic  
 60 masterclass ([13,14]).

61 To support this increasing presence of educational robotics, there are many teaching frameworks  
62 used to teach robotics to children, from those focused on primary education to more powerful ones  
63 oriented to secondary education and high school. They are usually composed of a concrete *robotic*  
64 *platform*, that is to say a robot, which is programmed in a certain *language* using *software tools*. Different  
65 exercises, challenges or projects are then proposed to the students (*practice activities*). They teach the  
66 basic operation of sensors, actuators and the rudiments of programming.

## 67 2. Educational robots

68 The most of robots we can find among the commercial educational platforms are closed. It is  
69 worth mentioning the well known *Lego*, which has been presented for some years in educational  
70 Robotics kits, with different versions: Mindstorms RCX, NXT, EV3 and WeDo ([14,15]).

71 Nevertheless, *Arduino* boards appeared some years ago, in an effort to work around the  
72 closed-platforms limitation, providing cheaper and more adapted robotic platforms. This is a free  
73 hardware board which lets add a wide variety of low-cost robotic components ([16], [17], [15], [18],  
74 [19]). Thus, beginning with a basic and affordable *Arduino* platform, teachers and students can freely  
75 adapt it to their necessities, developing an effective and low-cost robot as described in ([20], [21], [22],  
76 [23]).



Figure 3. Robots Thymio, VEX IQ and VEX CORTEX

77 Another platforms are Thymio (Figure 3 left) ([24], [25], [26]), Meet Edison's or VEX robots  
78 (Figures 3 middle and right), and simulated environments such as TRIK-Studio ([19], [27]) or Robot  
79 Virtual Worlds (RVW) ([28]).

80 In addition, we can find different software environments. *Lego* has its own option, *EV3-software*,  
81 as *Arduino* does with *Arduino-IDE* simple text language; not to mention *Scratch* ([23], [29]) or variants:  
82 *Blockly* ([30]), *Bitbloq* or *VPL*. All of them contain graphic blocks that typically connect in sequence in  
83 a graphic editor. Languages such as the mentioned *Arduino-IDE*, or *C++* (which *Arduino* is based  
84 on) are not suitable for pre-university students due to their complexity, but they are widely used at  
85 university level.

86 Exploring the existing literature we found many other works which have presented robotic  
87 platforms for educational purposes and the underlying philosophy. In [31], authors focused on a 6  
88 Degree of Freedom (DOF) serial robotic arm as a robotic platform for training purposes. They derived  
89 the kinematic and dynamic models of the robot to facilitate the controller design. It includes an  
90 on-board camera to scan the arm workspace.

91 Alers and Hu showed in [32] the *AdMoVeo* robotic platform, which was developed for the purpose  
92 of teaching the industrial design students basic skills of programming. It is a platform which lets  
93 students to explore their creativity with their passions in graphical and behavioral design.

94 Jamieson asked in [17] whether *Arduino* was a platform suitable for teaching computer engineers  
95 and computer scientists an embedded system course with. He described a project based learning  
96 embedded system course that they have taught and identify which topics were covered in it compared  
97 to the *IEEE/ACM recommendations*. He finally concludes by saying that students expressed high praise  
98 for the *Arduino* platform and that students' final projects compared to the previous years were better  
99 and more creative.

100 In [33] authors presented *eBug* as a low-cost and open robotics platform designed for  
101 undergraduate teaching and academic research in areas such as multimedia smart sensor networks,  
102 distributed control, mobile wireless communication algorithms and swarm robotics. This prototype  
103 used the *Atmel AVR XMEGA 8/16-bit* micro-controller.

104 *Miniskybot* was presented in [34] as a mobile robot aimed for educational purposes which included  
105 3D-printable on low cost reprap-like machines, fully open source (including mechanics and electronics),  
106 and designed exclusively with open source tools. It is based on an *8-bit pic16f876a* micro-controller.

107 Nevertheless, there is no system, and even less a guided one, that maintains a constant level of  
108 motivation and challenge, especially where vision plays an important role. In fact, the majority of  
109 these kits or robotic platforms existing in the market are focused on doing some tasks or are designed  
110 to arouse the interest of the youngest and university students in Robotics, but not so that students  
111 in pre-university courses acquire correct and complete training in programming, something which  
112 is in great demand and so widespread in almost any degree. Although it is true that other kits exist  
113 which are more specialized in specific scientific fields ([35]), the proposed framework goes further  
114 and provides all the necessary open tools for both students and teachers ([36]) required to develop a  
115 complete academic year in a versatile way by putting at their disposal numerous and sophisticated  
116 algorithms, including vision, with a pleasant and intuitive interface.

117 In addition, an enormous gap has been identified between the level of the academic training at  
118 university level in scientific and technological degrees and the official curriculum implemented at  
119 pre-university levels, specifically in science subjects at Secondary Education level. Thus, this work  
120 proposes to mitigate this academic gap, developing a complete teaching framework for Robotics with  
121 vision, which today is non-existent, integrating:

- 122 1. A *RaspberryPi-based open hardware platform*, economically suitable for secondary education centers  
123 to satisfy the needs of a complete class, but at the same time standardized and powerful, which  
124 allows the execution of algorithms of Robotics with vision.
- 125 2. An *open software infrastructure* that is simple and intuitive for young students to manage but that  
126 at the same time is powerful and versatile, incorporating enough resource libraries to provide  
127 practical exercises that are sufficient in both, number and complexity, on programming robots  
128 with vision, so as to continuously motivate students ([37]), as well as diverse examples.
- 129 3. A *wide repertoire of practice activities* that can be followed during a complete academic year and  
130 that includes sufficient and properly staggered sessions for correct assimilation by the students  
131 ([38]).

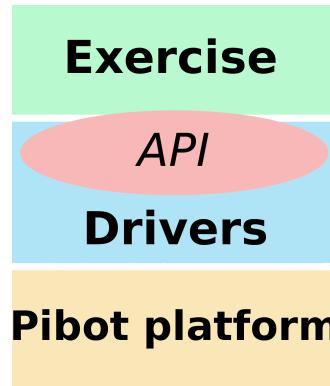
### 132 3. Design of the PiBot tool for STEM education

133 After the analysis of most relevant available educational robots, the design of the new proposed  
134 robot is described in this section. It takes benefit of some new possibilities offered by different  
135 technologies and aims to overcome some observed limitations in current platforms (like having no  
136 cameras or being not usable with programming languages like Python). It is not intended for primary  
137 education or first year secondary education, where visual languages like Scratch are better starting  
138 point. Instead it is designed for secondary education above 12 years and even introductory university  
139 courses.

140 Better tools improve the learning processes in kids. The PiBot education tool follows an  
141 architecture of three parts, as shown in Figure 4: the robot platform, the software drivers and the  
142 exercises. The robot and the drivers can be seen as the infrastructure for the exercises, which can be  
143 organized in courses or levels and focus on different aspects of robotics.

144 The creation of the PiBot tool has followed several design principles:

- 145 1. *Low cost* (under 180 euros), to make it affordable for most schools and students.
- 146 2. *Open*: first, the robot hardware should be easily assembled by the students themselves, which  
147 may also make most pieces with a 3D printer. This way the assembly of a PiBot can be an



**Figure 4.** Architecture of the PiBot tool: hardware (platform) and software (drivers and exercise)

148        educative activity and interesting for the makers community. Second, drivers should be open  
 149        source, publicly available.

150        3. Compatibility with common sensors and actuators in (arduino-based) educational robots. This  
 151        way, if an Arduino-based robot is already available, the transition to PiBot is quite affordable; and,  
 152        in any case, the acquisition of components for PiBot is very simple, given the large availability  
 153        of components for Arduino.

154        4. Include *vision* in an easy way. Cameras are very useful sensors and this platform may expose  
 155        students to vision in an easy and practical way.

156        5. It has to support not only the real robot but also a *simulated robot*. This way even with no physical  
 157        platform, the PiBot tool may be used to teach and learn robotics.

158        6. *Python* as a programming language because of its simplicity, its expressive power and because it  
 159        is widely used in higher levels of education and programming.

#### 160        4. PiBot robotic platform

161        The robots are tipically composed of a computer or a microprocessor, several sensors, actuators  
 162        and some form of connectivity. Sensors provide information about the environment, the computer run  
 163        the robot software and actuators allow the robot to do things like moving itself or perform actions in  
 164        the world.

##### 165        4.1. Hardware design

166        The block diagram of the PiBot hardware is shown on Figure 5. The main computer is a Raspberry  
 167        Pi 3 controller board (Figure 7 middle). It is more powerful than Arduino processors, keeps low cost, a  
 168        runs a functional operating system based on Linux; specifically, the Raspbian Stretch distribution. It  
 169        allows the use of standard development tools on the Linux community and the use of the PiCamera.

170        The sensors mounted onboard PiBot are:

- 171        • An ultrasound sensor model HC-SR04 (Figure 6 left)
- 172        • Infrared sensors
- 173        • Motor encoders
- 174        • Raspberry PiCamera (Figure 6 right). It is connected to the computer using a dedicated data bus.  
 175        Its technical details are included in Table 1.

176        The US, IR and encoders sensors are connected to the RaspberryPI board through several GPIO  
 177        ports (*General Purpose Input/Output*). This protocol allows the connection and control of several devices  
 178        at the same time and requires some configuration on each port to serve as input and output of data  
 179        ([39]).

180        The actuators mounted onboard PiBot are two DC motors (Parallax Feedback 360° High Speed  
 181        Servo (Figure 7, left)). They allow movement and differential drive to the PiBot. The motors include  
 182        encoders and are connected to the main processor through GPIO bus.

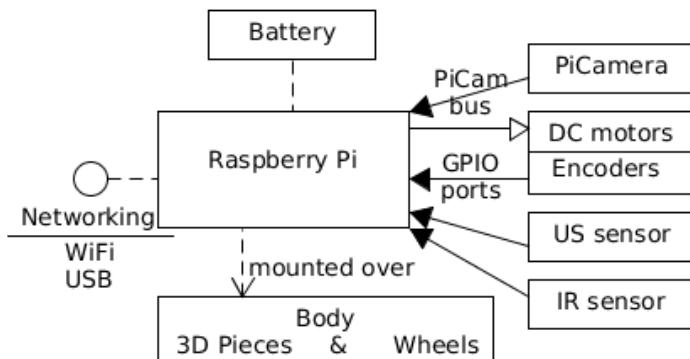


Figure 5. Hardware design of the PiBot robot

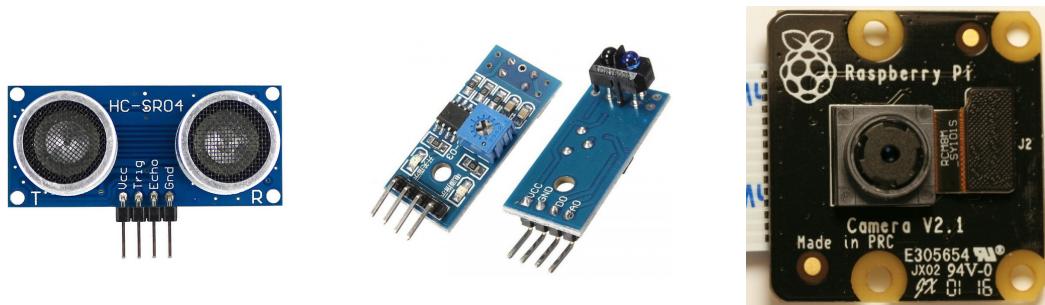


Figure 6. Ultrasonic sensor model HC-SR04, IR sensors and Raspberry PiCamera

PiCamera params.	Values
Sensor type	Sony CMOS 8-Mpx
Sensor size	3.6x2.7mm (1/4" format)
Pixel Count	3280x2464 (active px.)
Pixel Size	1.12 x 1.12 um
Lens	f=3.04 mm, f/2.0
Angle of View	62.2x48.8 degrees
SLR lens equivalent	29 mm

Table 1. PiCamera (v2.1 board) technical intrinsic parameters

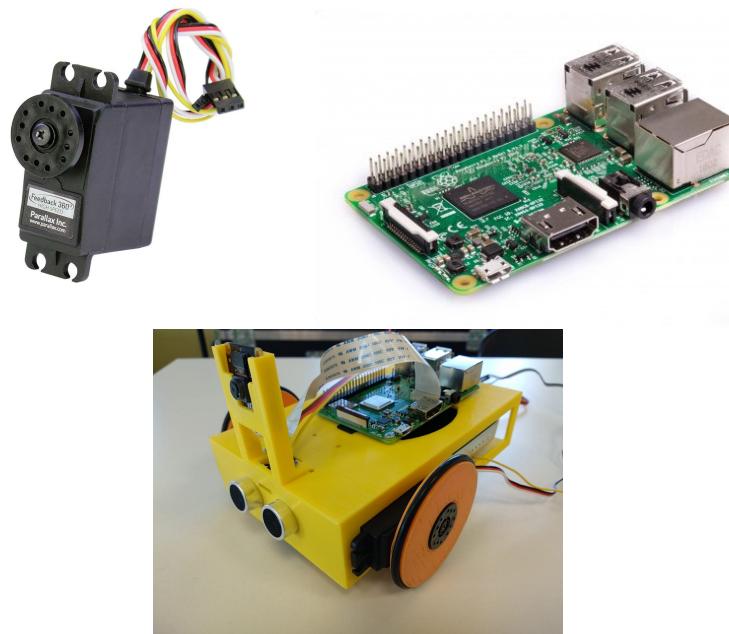
183 All these components are assembled into a body made of 3D printable pieces. The 3D printable  
 184 models of all the chassis pieces are publicly available<sup>1</sup>. The body also allocates a battery of 10,000  
 185 mAh which provides power to all electronic onboard devices. An official list of components and some  
 186 tentative providers are also available at the same webpage so that anyone can buy the components,  
 187 print the pieces and build a PiBot.

#### 188 4.2. Simulated robot

189 For simulation of the PiBot platform the Gazebo simulator<sup>2</sup> has been selected. It is an open  
 190 source robotic simulator powered by Open Robotics Foundation and the de facto standard in the  
 191 robotics scientific community. It provides a physics engine so collisions and realistic movements are  
 192 provided.

<sup>1</sup> <https://github.com/JdeRobot/JdeRobot/tree/master/assets/PiBot>

<sup>2</sup> <http://gazebosim.org>

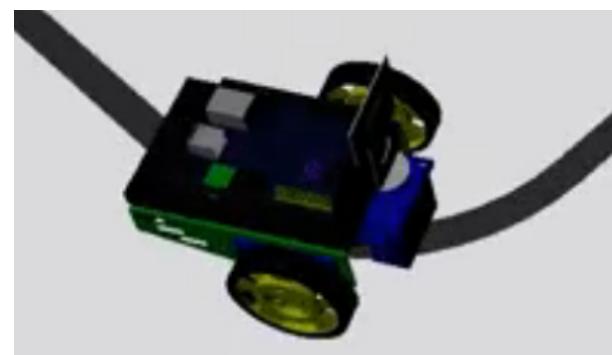


**Figure 7.** Motors, RaspberryPi board and PiBot made with 3D printable pieces

193 The students may program an exercise and run their code seemlessly both on the physical PiBot  
 194 or on the simulated PiBot inside Gazebo, at will. The student code lie on top of the PiBot API  
 195 (Application Programming Interface), which is used to get sensor readings and to command actuator  
 196 orders. The API is exactly the same on both cases. In the first one some drivers will be used to connect  
 197 to the physical devices. In the second one other drivers will exchange messages with the simulator to  
 198 implement the same functions.

199 In order to support this new robot a 3D model of the robot was developed (Figure 8). In addition,  
 200 several plugins were also integrated for the simulation of the onboard camera, the distance sensor  
 201 (sonar) and IR sensors. IR support has been implemented using small cameras. Each IR consists of a  
 202 4x4 pixel camera and an additional code that computes the virtual IR measurement from the values of  
 203 those pixels. The movement was also supported with the corresponding Gazebo plugin, which also  
 204 provides a 2D position sensor (like encoders).

205 The 3D PiBot model and all the developed plugins are publicly available on <sup>3</sup> and <sup>4</sup> respectively.



**Figure 8.** PiBot robot simulated in Gazebo

<sup>3</sup> <https://github.com/JdeRobot/JdeRobot/tree/master/assets/gazebo>

<sup>4</sup> <https://github.com/JdeRobot/JdeRobot/tree/master/src/drivers/gazebo/plugins/pibot>

## 206 5. Software infrastructure

207 *Python* was chosen as a programming language for supporting PiBot because of its simplicity,  
 208 its expressive power and because it is widely used in higher levels of education and many industries  
 209 (in conjunction with powerful libraries). It is a text language, interpreted and object oriented. This  
 210 language is easier to learn than other also widely used programming languages, such as C/C++ or  
 211 Java, and at the same time it has great power. It is a *real world* language but accessible for pre-university  
 212 students.

213 With the proposed educational tool the students program their exercises in Python by writing  
 214 the file `exercise.py`, for example, with a text editor. That program uses the PiBot Application  
 215 Programming Interface (API) to control the robot, which contains a set of natural methods to read the  
 216 measurements from the robot sensors (US, IR, camera) and methods to give commands to the robot  
 217 actuators (DC motors). The most important API methods are detailed in Table 2.

218 Two different libraries have been developed to support that API. One runs onboard the PiBot  
 219 RaspberryPi and a second one communicates with the simulated robot inside Gazebo. As the  
 220 programming interface is the same in both cases, the student application works interchangeably on the  
 221 physical platform and on the simulated one. The final robot in each case is selected by specifying it on  
 222 the configuration file.

223 Using this API, students concentrate on the algorithm they are developing, on the robot's  
 224 intelligence, avoiding the low level details such as ports, connectivity with the robot, etc. which  
 225 are stored in the library configuration file.

Actuators	Sensors
RightMotor(V) LeftMotor(V)	readUltrasound readInfrared getImage
move(V, W)	getColoredObject(color) getDistancesFromVision getRobotPosition

Table 2. Application Programming Interface (API)

226 The API methods can be divided into raw methods and cooked methods. Raw methods provide  
 227 access to a single device, like `readUltrasound`, `readInfrared` or `getImage`. `RightMotor(V)` controls the  
 228 single right motor commands a desired speed to it, as `LeftMotor(V)` does for the other motor. The  
 229 cooked methods provide a simpler and more compact way to control the whole robot or two vision  
 230 functions to get useful information from the image in an easy way. They will be detailed later.

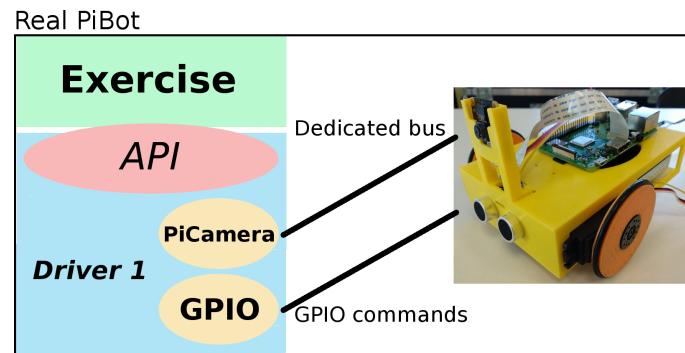
### 231 5.1. Drivers for the real PiBot

232 To support the real PiBot two modules were programmed as shown in Figure 9. One includes  
 233 the management of the PiCamera and the other deals with GPIO devices (US sensor, IR sensors and  
 234 motors). They were programmed in Python using standard available libraries in Python community. It  
 235 is publicly available<sup>5</sup>. The image processing functionality also relies on OpenCV.

### 236 5.2. Drivers for the simulated PiBot

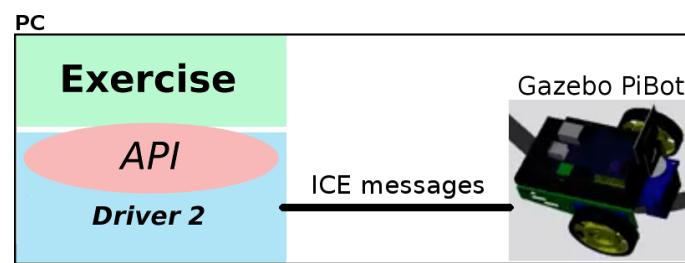
237 To support the simulated PiBot on Gazebo an specific library was developed which connects with  
 238 the plugins mentioned before exchanging messages through the ICE communication layer. It achieves

5 <https://github.com/JdeRobot/JdeRobot/tree/master/src/drivers/PiBot/real>



**Figure 9.** Connection of the library with the real PiBot

239 sensor readings and camera images through network interfaces built in the JdeRobot project<sup>6</sup>. It is  
 240 also publicly available<sup>7</sup>.



**Figure 10.** Connection of the library with the simulated PiBot

241 *5.3. Movement control*

242 Regarding motors, beyond the raw methods `RightMotor(V)` and `LeftMotor(V)` a new cooked  
 243 method is provided for simpler control of the robot movements: `Move(V,W)`. This method accepts as  
 244 parameter the desired lineal speed  $V$  and the desired rotation speed  $W$ , it internally translates them  
 245 into commands to the left and right motors so that the whole robot moves accordingly to  $V$  and  $W$ . It  
 246 takes into account the geometry of the PiBot and its wheels.

247 This function provides general 2D movement control: the PiBot may rotate without displacement  
 248 (setting  $V = 0$  and using  $W$ ) both left or right (depending on the sign of  $W$ ), may advance in straight  
 249 line (setting  $W = 0$  and using  $V$ ) both backwards and forward (depending on the sign of  $V$ ), and may  
 250 move in generic arcs advancing and rotating at the same time.

251 It is a speed control which is useful when programming reactive behaviors, which is better than  
 252 position-based control.

253 *5.4. Vision support*

254 One advantage of PiBot educational tool is its support for the camera. This allows many  
 255 new possible exercises with vision and vision-based behaviors. It also introduces the students  
 256 to computer vision in a simple and natural way. Two functions (`getColoredObject(color)` and  
 257 `getDistancesFromVision`) have been included so far in the PiBot API to get easily useful information  
 258 from images, because the raw method `getImage` and the pixels processing are too complex for high  
 259 school students. They have been implemented and included in a vision library which performs  
 260 complex image processings, hides all the complexity inside and it is really simple to use, very intuitive.  
 261 It internally employs OpenCV library, a standard in Computer Vision community.

<sup>6</sup> <https://jderobot.org>

<sup>7</sup> <https://github.com/JdeRobot/JdeRobot/tree/master/src/drivers/PiBot/Gazebo>

262 First, the cooked method `getColoredObject(color)` accepts the desired *color* as input parameter  
 263 and it filters in the current camera image all the pixels of that color (some of them are already predefined  
 264 in the library: orange, red, blue...). It delivers as output the position of the colored object inside the  
 265 image (its mean X and Y value) and its size (the number of detected pixels of that color). It works with  
 266 single objects as can be seen in Figure 11.

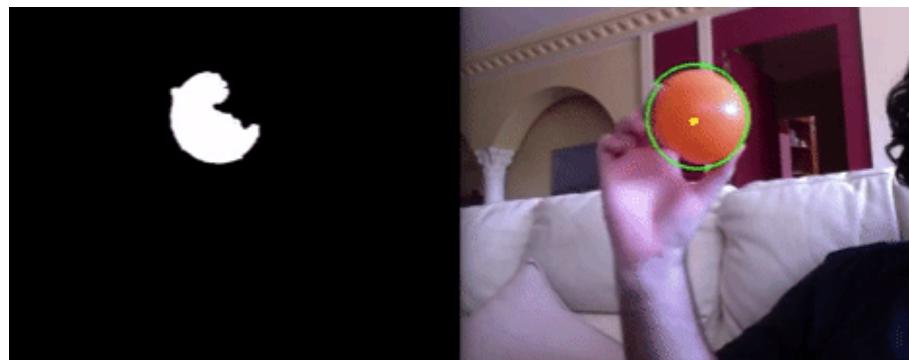


Figure 11. GetColoredObject function for orange color

267 It uses HSV color space and OpenCV filtering methods. This function on PiBot API allows for  
 268 exercises like Object-Following, which will be detailed in the next section.

269 Second, the cooked method `getDistancesFromVision` computes the distance to obstacles in front  
 270 of the PiBot and provides a depth map from the robot to the surrounding objects. Typically the sonar  
 271 sensor measures the distances in one direction. Using the camera for the same the angular scope is  
 272 extended to the camera field of view (around 60 degrees).

273 The developed vision library contains an abstract model of the camera (pin-hole) and several  
 274 projective geometry algorithms. The camera parameters are known (K matrix and relative position  
 275 inside the robot). As the PiBot only has a single camera no stereo technique can be used for depth  
 276 estimation. Instead, the implementation of `getDistancesFromVision` method assumes that all objects  
 277 lie on the floor and the floor surface has a uniform color (*ground hypothesis*). It sweeps all the columns  
 278 of the current image from its bottom. When the first edge pixel is found on a column it is backprojected  
 279 into 3D space, using ray tracing and the pin-hole camera model. The intersection of such ray with the  
 280 floor plane is the estimated position of that edge in 3D space, and its distance to the robot is computed.  
 281 In this way, the 3D point corresponding to each bottom pixel of the obstacle in the image can be  
 282 obtained (Figure 12).

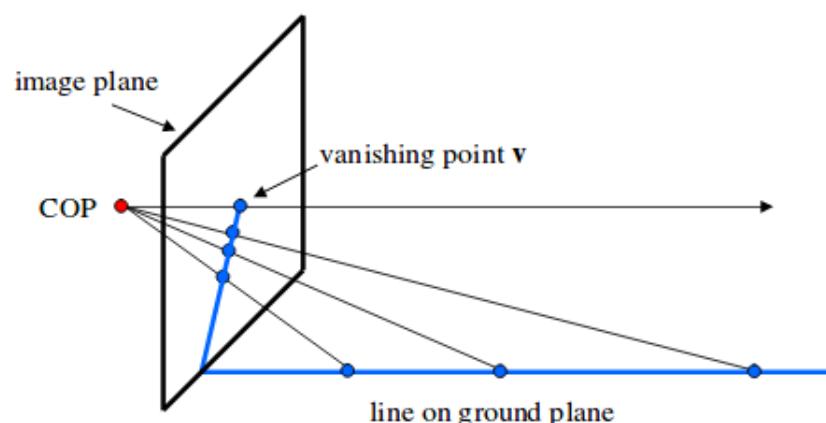
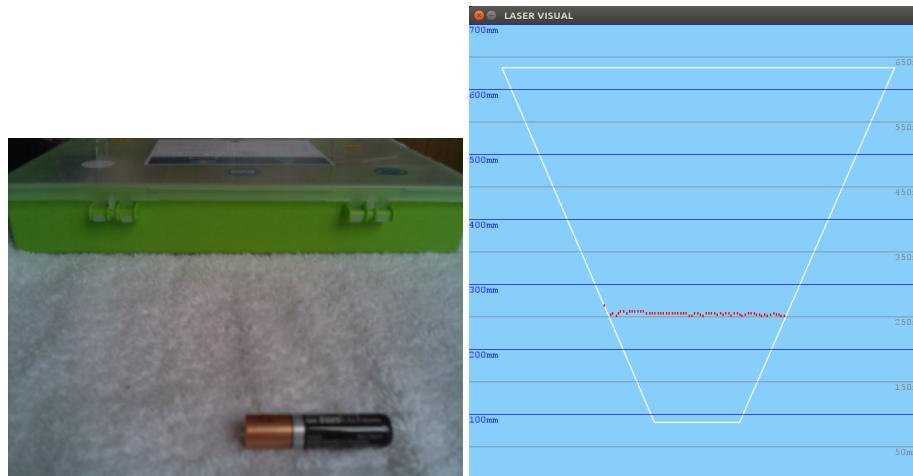


Figure 12. Ground Hypothesis assumes all objects are on the floor

283 For instance, Figure 13 shows in the left side the image coming from the camera, with the white  
 284 floor (the appearing battery was be safely ignored as only green pixels were taken into account for

285 explanatory purposes in this test). On the right side the estimated depths for the green object are  
 286 displayed as red points and the field of view is also shown as a white trapezoid. The estimated  
 287 distances are regularly consistent and correct.



**Figure 13.** Example of visual sonar reading with 25 cm object shown using 3D scene simulator

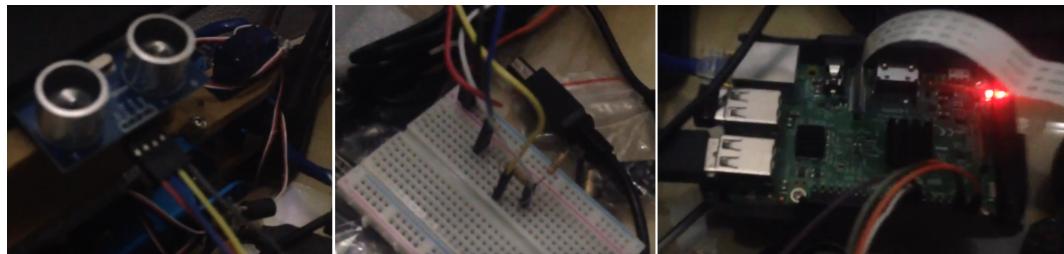
288 This `getDistancesFromVision` function on PiBot API allows for exercises like robot navigation  
 289 with obstacles. For instance the vision-based obstacle avoidance which will be detailed in the next  
 290 section.

## 291 6. Exercises for students using PiBot

292 Finally, a plan of activities using the PiBot is described.

### 293 6.1. Basic exercises

294 Students can begin assembling different components on the PiBot and review some basic concepts  
 295 of electronics so that they have no problems when connecting the different components, such as infrared  
 296 or ultrasound sensors (Figure 14).



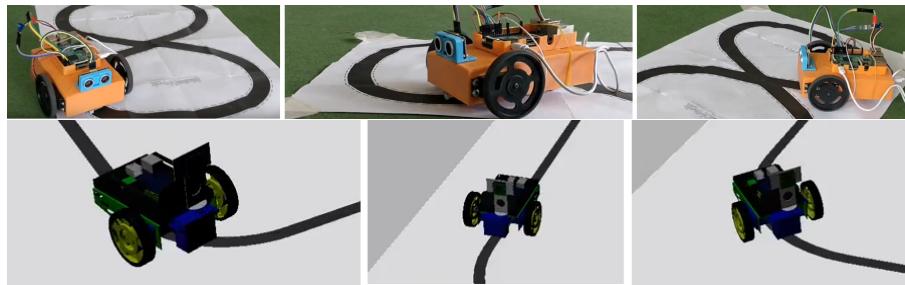
**Figure 14.** Practice activity with PiBot to handle an ultrasonic sensor

### 297 6.2. Basic behaviors

298 The last step consists of a complete Robotics project where students can combine everything  
 299 previously learnt. Firstly, they can begin developing classic Robotics projects like line tracking using  
 300 infrared sensor (Figure 15) or navigation avoiding obstacles by means of ultrasounds (Figure 16).

### 301 6.3. Vision-based behaviors

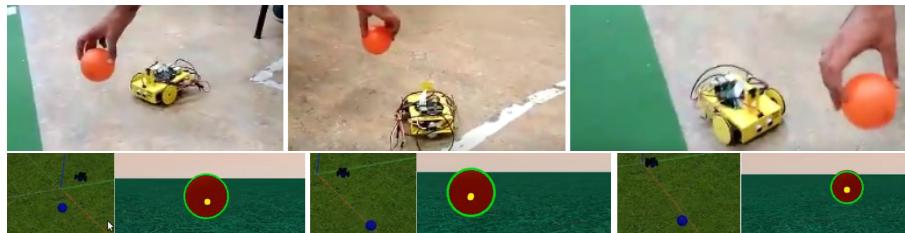
302 Secondly, students can develop more advanced robotics projects, using vision as the main sensor.  
 303 Some projects developed are: following an colored object (Figure 17), line tracking (Figure 18) or  
 304 bump-and-go (Figure 19).



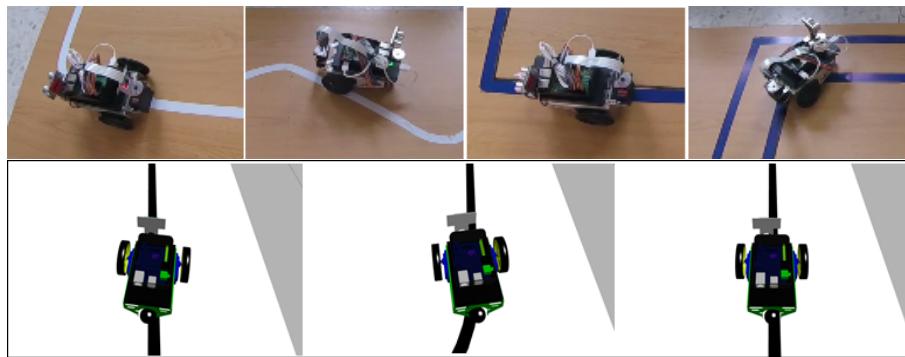
**Figure 15.** Practice line tracking task in both real and simulated PiBot platforms using IR sensor



**Figure 16.** Navigation practice avoiding obstacles through US in PiBot



**Figure 17.** Navigation exercise of following a colored object using vision in both real and simulated PiBot platforms



**Figure 18.** Practice line tracking task in both real and simulated PiBot platforms using vision



**Figure 19.** Exercise of avoiding obstacles by visual depth estimation in PiBot

305 During the last month of July a Robotics workshop was taught to ten teachers at the Campus  
 306 of Fuenlabrada of the Rey Juan Carlos University (Madrid) (Figure 20), training them to use the  
 307 developed framework with PiBot as a robotic platform.



**Figure 20.** Workshop at Rey Juan Carlos University to train teachers for teaching with JdeRobot-Kids framework using PiBot

## 308 7. Conclusions

309 This research is focused on incorporating Robotics and robots with vision in the classroom to  
310 train pre-university students, satisfying the demands imposed by the *Digital Age Society* and the  
311 motivational needs detected in students, who still study in a system of training still to be adapted to  
312 the so-called *Industrial Revolution 4.0*.

313 Although there are numerous educational Robotics kits on the market, most of them are aimed  
314 at very young students. They are generally based on building *their* robotic platforms with *their* own  
315 programming environments, far from employing more standardized programming languages. They  
316 usually have somewhat limited capabilities which means that these tools tend to trigger a low level  
317 of motivation in students in the mid term (for instance in students that have already followed an  
318 introductory robotics course). Furthermore, given the complexity involved in the processing of images,  
319 cameras are not usually included in the educational robotic frameworks despite their great versatility  
320 and extensive use in real life applications.

321 After studying the current market of the existing Robotics educational kits and conducting an  
322 in-depth analysis what the future holds in the short and mid-term in terms of demands of the labor  
323 market, the authors (one of them an experienced Secondary Education teacher) detected a deficiency  
324 in the teaching-learning process of Robotics at pre-university curricular level. Therefore, a complete  
325 new educational tool was developed, which includes:

- 326 • A robotic platform based on the free hardware controller board Raspberry Pi 3. This platform  
327 was chosen for several reasons: low cost, power, versatility, standardization and inclusion of a  
328 camera with its own data bus, the PiCamera. Thus, a fully functional robot, the PiBot, and the  
329 counterpart for Gazebo simulator and for DIY 3D printable model were developed. Thanks to  
330 the GPIO ports on the board, various sensors and actuators—both real and simulated—have  
331 been connected, in addition to its own camera.
- 332 • A software infrastructure developed in Python language, which facilitated students'  
333 programming of the robot, with simple and intuitive functions to handle the different sensors and  
334 actuators. At the same time this infrastructure has great potential corresponding to its handling  
335 of a camera as a sensor.

336 • A wide set of exercises that serve as a support to students for their progression in the learning of  
337 the programming of robots with vision.

338 About future lines, one intended improvement in the short term are is to extend the vision support:  
339 (a) developing new practical sessions with vision such as the detection and monitoring of people's  
340 faces, and materialize in the PiBot a visual memory; (b) the camera may also be seated on a servo and  
341 so the current vision range could be extended to a wider field of view, thanks to the movement of the  
342 camera.

343 It is also intended to develop the support for the encoders of the PiBot motors, which would  
344 allow to develop more position-based sophisticated navigation.

345 Finally, authors are also working to support PiBot programming with the popular visual Scratch  
346 language, so that younger students can start programming this robot in a very simple way. With the  
347 same PiBot platform they could start learning robotics with Scratch and later on jump to Python and  
348 face more appealing exercises.

349

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