

1 Article

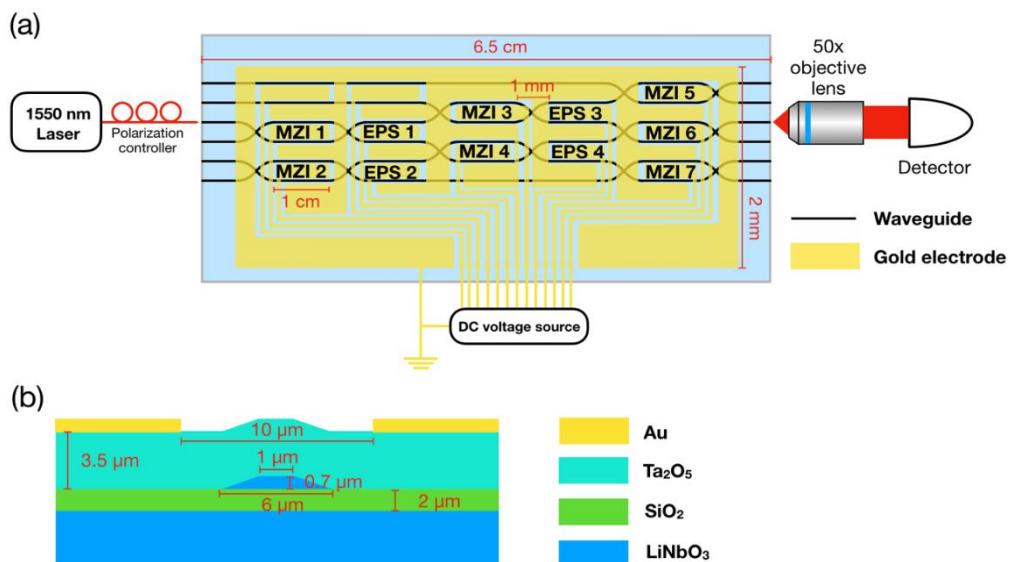
2 **Fabrication of a multifunctional photonic integrated  
3 chip on lithium niobate on insulator using  
4 femtosecond laser assisted chemo-mechanical polish**5 **Rongbo Wu** <sup>1,2</sup>, **Jintian Lin** <sup>1</sup>, **Min Wang** <sup>3,4</sup>, **Zhiwei Fang** <sup>3,4</sup>, **Wei Chu** <sup>1</sup>, **Jianhao Zhang** <sup>1,2</sup>, **Junxia**  
6 **Zhou** <sup>3,4</sup>, and **Ya Cheng** <sup>1,3,4,5,\*</sup>7 <sup>1</sup> State Key Laboratory of High Field Laser Physics, Shanghai Institute of Optics and Fine Mechanics,  
8 Chinese Academy of Sciences, Shanghai 201800, China; rbwu@siom.ac.cn (R.W.); jintianlin@siom.ac.cn  
9 (J.L.); chuwei@siom.ac.cn (W.C.); jhzhang@siom.ac.cn (J. Z.)10 <sup>2</sup> University of Chinese Academy of Sciences, Beijing 100049, China11 <sup>3</sup> State Key Laboratory of Precision Spectroscopy, East China Normal University, Shanghai 200062, China;  
12 mwang@phy.ecnu.edu.cn (M.W.); zwfang@phy.ecnu.edu.cn (Z.F.); 52180920026@stu.ecnu.edu.cn (J.Z.)13 <sup>4</sup> XXL—The Extreme Optoelectromechanics Laboratory, School of Physics and Materials Science, East China  
14 Normal University, Shanghai 200241, China15 <sup>5</sup> Collaborative Innovation Center of Extreme Optics, Shanxi University, Taiyuan 030006, Shanxi, China

16 \* Correspondence: ya.cheng@siom.ac.cn

17  
18 **Abstract:** We report fabrication of a multifunctional photonic integrated chip on lithium niobate on  
19 insulate (LNOI), which is achieved by femtosecond laser assisted chemo-mechanical polish. We  
20 demonstrate a high extinction ratio beam splitter, a  $1 \times 6$  optical switch, and a balanced  $3 \times 3$   
21 interferometer on the fabricated chip by reconfiguring the microelectrode array integrated with the  
22 multifunctional photonic circuit.23 **Keywords:** lithium niobate; waveguide; photonic integrated circuit; optical lithography; chemo-  
24 mechanical polish  
2526 **1. Introduction**27 Photonic integrated circuits (PICs) pave an endless path for the future development of  
28 information technology. The high expectation is established on the facts that photons can efficiently  
29 transfer and process large amount of information at high speed. Once the photonic information  
30 processing can be conducted on integrated microchips in a scalable fashion, many aspects of our  
31 modern society will be revolutionized. Until recently, silicon photonics has been the main platform  
32 for PIC applications owing to its compatibility with the mature complementary-metal-oxide-  
33 semiconductor (CMOS) technology [1,2]. In the meantime, lithium niobate (LN) photonics has been  
34 emerging as an alternative and/or complementary approach for realizing large-scale PICs, thanks to  
35 the recent advances in the development of fabrication technologies of high quality photonic micro-  
36 and nanostructures such as low-loss waveguides and high quality factor (Q factor) microresonators  
37 on lithium niobate on insulator (LNOI) [3–12].38 In this work, we take a crucial step toward realization of large-scale LNOI-based PICs by  
39 demonstrating a multifunctional photonic integrated chip. The idea is to take the advantage of  
40 reconfigurability as provided by the large electro-optic coefficient of crystalline LN which allows us  
41 to swiftly switch the optical paths in the LN PICs. The functionalities of the fabricated device are  
42 examined in a quantitative manner. It is noteworthy that our device is fabricated using femtosecond  
43 laser assisted chemo-mechanical polish, which is compatible with other optical lithographic  
44 technologies as we have explained before [8].

45 **2. Materials and Methods**

46 The photonic integrated chip was fabricated on an x-cut LNOI wafer with a thickness of 700 nm  
 47 (NANOLN, Jinan Jingzheng Electronics Co., Ltd., Jinan, Shandong, China) using the technique  
 48 described in great detail in [13]. Briefly speaking, the fabrication procedures include: (1) space-  
 49 selective ablation of a chromium (Cr) layer coated on top of the LNOI to generate the pattern of a pre-  
 50 designed PIC chip using a focused femtosecond beam; (2) chemo-mechanically polish of the sample  
 51 (i.e., the side with the Cr coating); in this step, the LN without being protected by the Cr mask will  
 52 be completely removed and the LN underneath the Cr mask will survive from the chemo-mechanical  
 53 polish thanks to the high hardness of Cr; (3) removal of Cr coating by chemical wet etching; (4) a  
 54 secondary chemo-mechanical polish to further eliminate the roughness near the top surface of the  
 55 LNOI waveguides which results from the rough edge of the Cr mask patterned by the femtosecond  
 56 laser ablation. The surface roughness achieved by the chemo-mechanical polish reached  $\sim$ 0.45 nm for  
 57 all sides undergone the chemo-mechanical polish; (5) coating of the fabricated sample with a  $\text{Ta}_2\text{O}_5$   
 58 layer of a thickness of 3.5  $\mu\text{m}$ . The small refractive index contrast between LN (refractive index  $\sim$ 2.138  
 59 ( $n_e$ ), 2.211 ( $n_o$ )) and  $\text{Ta}_2\text{O}_5$  (refractive index  $\sim$ 2.058) ensures the waveguides to operate in the single-  
 60 mode waveguiding regime; (6) depositing a thin layer of gold of a thickness of  $\sim$ 100 nm on the  $\text{Ta}_2\text{O}_5$   
 61 layer; and (7) patterning the gold layer into microelectrodes by space-selective ablation with focused  
 62 femtosecond laser pulses. In our experiment, the femtosecond laser ablation was conducted at a  
 63 repetition rate of 250 kHz and a scan speed of 40 mm/s. The center wavelength of our femtosecond  
 64 laser is 1030 nm, and the pulse width is 170 fs. The laser powers chosen for patterning the Cr and Au  
 65 layers are slightly above the ablation threshold to ensure high-resolution microfabrication. An  
 66 objective lens (Model: M Plan Apo NIR, Mitutoyo Corporation, Japan) with a numerical aperture  
 67 (N.A.) of 0.7 was used to focus the laser pulses, creating a focal spot of a diameter of  $\sim$ 1  $\mu\text{m}$  on the  
 68 sample.



69

70 **Figure 1.** (a) Schematic of the multifunctional photonic integrated chip and the characterization  
 71 system. (b) Cross sectional geometry of a LNOI waveguide covered with  $\text{Ta}_2\text{O}_5$  and sandwiched  
 72 between a pair of gold electrodes built on top of the  $\text{Ta}_2\text{O}_5$  layer.

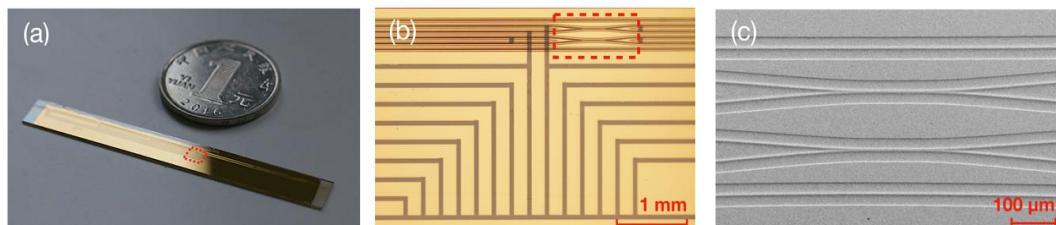
73 Figure 1a shows the design of our photonic integrated chip as well as the experimental layout  
 74 for the device characterization. The chip consists of seven Mach-Zehnder interferometers (MZI1-  
 75 MZI7), four external electro-optic phase shifters (EPS1-EPS4) and an array of microelectrodes, which  
 76 are accommodated in an area of a footprint size of 6.5 cm  $\times$  0.2 cm. The beam splitting ratio of each  
 77 MZI can be precisely controlled by adjusting the voltages applied on the microelectrodes fabricated  
 78 along the two arms. The arm lengths of both the MZI and EPS are 1cm, resulting in a total device  
 79 length of 6.5 cm. An array of twelve gold electrodes are fabricated near the arms of MZI and EPS for

80 reconfiguring the device in real time. Figure 1b shows the cross sectional geometry of a LNOI  
 81 waveguide covered with  $Ta_2O_5$  and sandwiched between a pair of gold electrodes built on the  $Ta_2O_5$   
 82 layer. In our experiment, typically a voltage of 9.7 V is required to realize a phase shift of  $\pi$  in the 1  
 83 cm long MZI arms.

84 A laser beam generated by a tunable laser (LTB-6728, Newport Corporation, Santa Clara, CA,  
 85 USA; wavelength  $\sim 1550$  nm) can be coupled into any of the six input ports of the fabricated device  
 86 using a fiber lens mounted on a 6-axis nano positioning stage (Throlabs Inc., Newton, NJ, USA). The  
 87 gold microelectrodes are connected to direct current (DC) voltage sources through a DC multi-contact  
 88 wedge (MCW-26, GGB Industries Inc., Naples, Florida, USA). The polarization of the input light is  
 89 controlled by an in line polarization controller (FPC561, Throlabs Inc., Newton, NJ, USA). The output  
 90 signal is collimated using a 50 $\times$  objective lens (M Plan Apo NIR, Mitutoyo Corporation, Kawasaki,  
 91 Kanagawa, Japan) mounted on a 3-axis nano positioning stage, and directed into a high-sensitivity  
 92 InGaAs power meter (S155C, Throlabs Inc., Newton, NJ, USA) for power measurement, as illustrated  
 93 in Figure 1a.

### 94 3. Results and discussion

95 Figure 2a shows the picture of fabricated chip taken by a digital camera, which is placed near a  
 96 1 Renminbi (RMB) coin for comparison of the sizes. The total time of femtosecond laser patterning of  
 97 the photonic integrated chip is approximately 2 hrs, which, however, can be shortened by improving  
 98 our motion stage in the future. Figure 2b shows the close-up view image of the chip taken under an  
 99 optical microscope, in which the waveguides, beam splitters, and the gold electrodes can all be clearly  
 100 seen. Figure 2c shows the zoom-in graph of the area indicated by the red dashed box in Figure 2b  
 101 taken using a scanning electron microscope (SEM).



102

103 **Figure 2.** (a) Digital camera picture of the chip placed near by a 1 RMB coin. (b) Zoom-in micrograph  
 104 of the area indicated by the red dashed box in (a). (c) SEM image of the beam splitters and waveguides  
 105 before the coating of the gold layer, showing the smooth surface.

106 We demonstrate three functions of the device by taking the advantage of the reconfigurability,  
 107 including a high extinction ratio cascaded MZI, a  $1 \times 6$  optical switch, and a balanced  $3 \times 3$   
 108 interferometer. These functionalities are fundamental for integrated photonic applications and have  
 109 been demonstrated before in other material platforms such as silicon or fused-silica [14,15]. Therefore,  
 110 we realize the same benchmark functionalities to evaluate the performance of the reconfigurable  
 111 LNOI PIC fabricated with the chemo-mechanical polish. Below, we characterize the three devices one  
 112 after another.

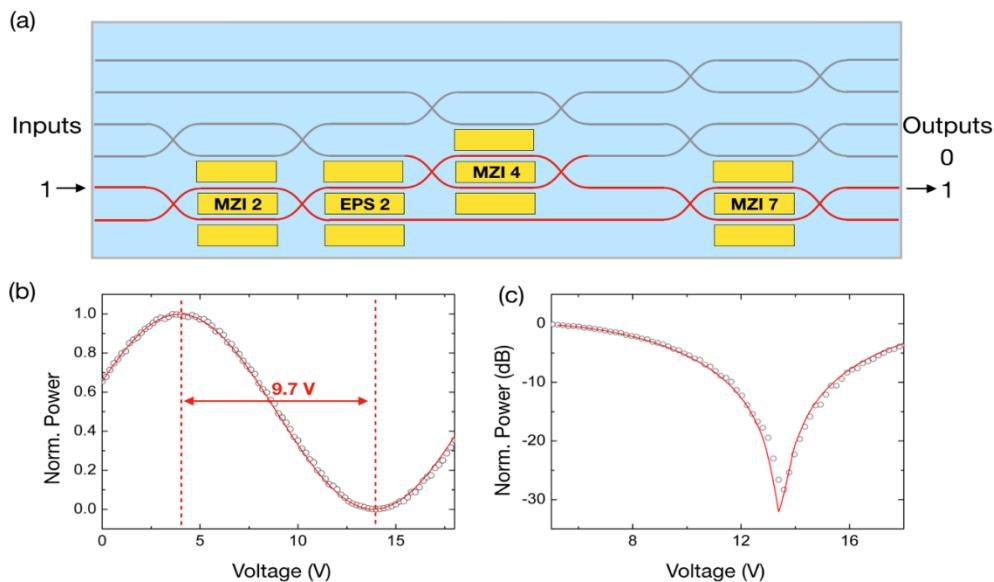
#### 113 3.1. High extinction ratio cascaded MZI

114 First, we demonstrate a high extinction ratio cascaded MZI using only part of the photonic circuit  
 115 as indicated by the waveguides highlighted in red in Figure 3a. To achieve the expected accurate  
 116 beam splitting, we use an algorithm as described below:

- 117 1. Send the laser beam into port 1, and then tune MZI4 until the power of output 0 is minimized;
- 118 2. Tune EPS2 until the power of output 1 is minimized.
- 119 3. Simultaneously vary the electric voltages applied to MZI2 and MZI7 by the same quantity until  
 120 the power of output 1 is minimized.
- 121 4. Tune EPS2 until the power of output 1 is maximized.

122 5. Simultaneously vary the electric voltages applied to MZI2 and MZI7 by the same quantity but  
 123 of opposite signs until the power of output 1 is maximized.  
 124 6. Repeat steps 2-5 until the power of output 1 cannot be further reduced.

125 Figure 3b-c present the DC response of our cascaded MZI beam splitter, showing a half wave  
 126 voltage of 9.7 V and an extinction ratio of ~28 dB. The demonstrated extinction ratio is comparable to  
 127 the previous results reported in [14,15], and should be able to be improved by refining the  
 128 experimental conditions. For instance, the current polarization controller used in our experiment may  
 129 not be able to produce a TE wave of high purity, which may be the main cause of the spoiled  
 130 extinction ratio of the beam splitter.

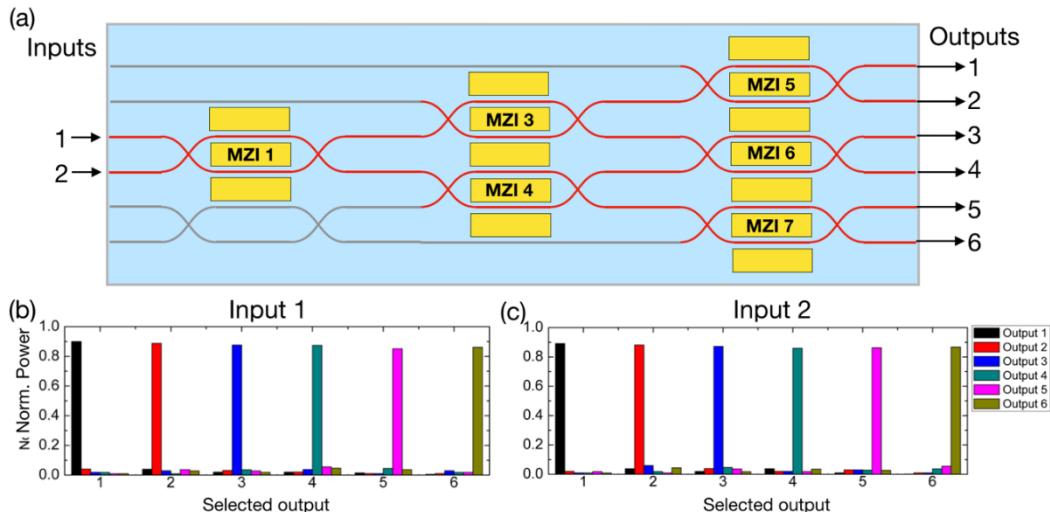


131

132 **Figure 3.** (a) Schematic of a high extinction ratio cascaded MZI beam splitter using part of the chip.  
 133 The DC responses of cascaded MZI beam splitter in (b) linear and (c) logarithm scales when the laser  
 134 is sent into input port 1 and collected from output port 1.

135 *3.2 1 × 6 optical switch*

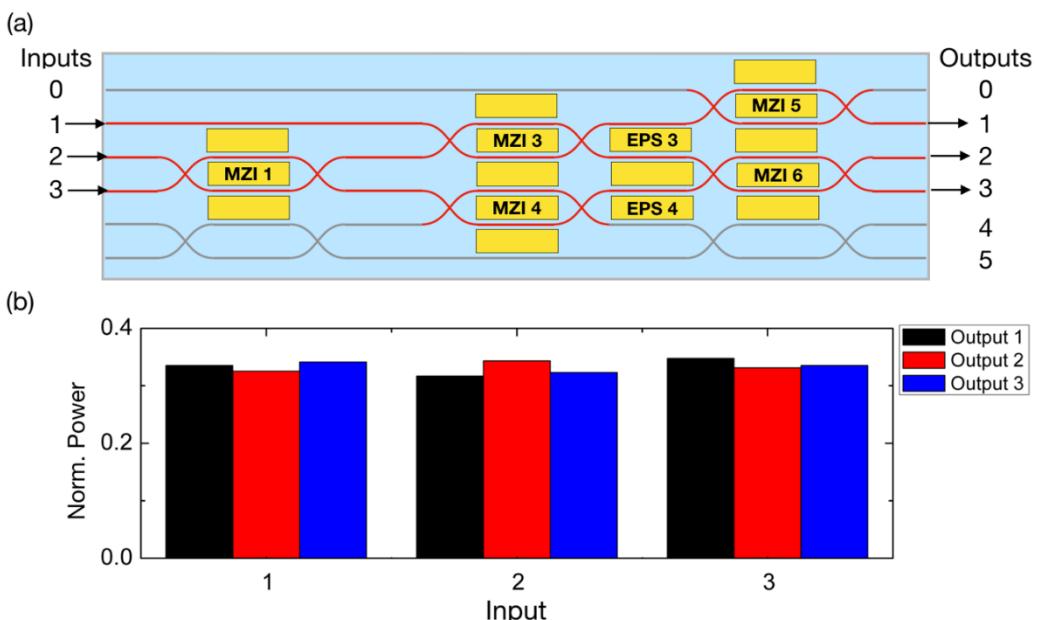
136 Second, we demonstrate a  $1 \times 6$  switch using the waveguides highlighted in red in figure 4 (a).  
 137 We send the laser beam into either port 1 or 2, and then examine the output power of a predesignated  
 138 output port such as output port 1. To direct the beam as much as possible to port 1, we sequentially  
 139 optimize MZI1, MZI3, and MZI5, which are distributed along the path from input port 1 to output  
 140 port 1, until the output power from port 1 is maximized. Likewise, the beam from input port 1 can be  
 141 switched to the other output ports by sequentially optimizing the MZIs along the paths connecting  
 142 the input port and the corresponding output port. Figure 4b and c show the normalized powers of  
 143 the six output ports when the laser beam is sent into port 1 and 2, respectively. One can see that in all  
 144 the measurements, almost 90% of the input power is recorded from the predesignated output port,  
 145 indicating a high switching efficiency.



146

147  
148  
149

**Figure 4.** (a) Schematic of the  $1 \times 6$  switch. Bar plots of the normalized output power of all 6 output ports when the chip is configured to switch light from input port 1 (b) and 2 (c) to the 6 output ports in an order from port 1 to port 6.



150

151  
152

**Figure 5.** (a) Schematic of a balanced  $3 \times 3$  interferometer. (b) Bar plots of the normalized output power of output ports 1 - 3 when the laser is sent into inputs 1 - 3.

153

154

### 3.3 Balanced $3 \times 3$ interferometer

155  
156  
157  
158  
159  
160  
161

Third, we demonstrate the balanced  $3 \times 3$  interferometer using the waveguides highlighted in red in Figure 5a. Implementation of the same device has been demonstrated by Miller et al [16], in which the self-configuring approach used for realizing the balanced  $3 \times 3$  interferometer has been described in great detail. We thus only present the measurement results in Figure 5b. One can see that by sending the laser beam into the balanced  $3 \times 3$  interferometer from port 1, 2, and 3, the output powers from the three output ports are evenly splitted, namely, the output powers are close to one third of the total input power with deviations less than 5%.

162

163 **4. Conclusion**

164 To conclude, we have demonstrated realization and implementation of a reconfigurable  
165 multifunctional photonic integrated chip fabricated on LNOI substrate. Our device can be used as a  
166 high extinction ratio cascaded MZI, a  $1 \times 6$  beam splitter, and a balanced  $3 \times 3$  interferometer. The  
167 benchmark functionalities show that LNOI PIC devices can become a powerful platform for classic  
168 and quantum information processing owing to its unique advantages including the low propagation  
169 loss and high electro-optic coefficient.

170 **Author Contributions:** Conceptualization, Y.C.; methodology, Y.C. and R.W.; software, R.W.; validation, R.W.;  
171 formal analysis, R.W.; investigation, R.W., J.L. and M.W.; resources, R.W., M.W., W.C., Z.F., J.Z. (Jianhao Zhang),  
172 J.Z. (Junxia Zhou), and J.L.; data curation, R.W.; writing—original draft preparation, Y.C. and R.W.; writing—  
173 review and editing, Y.C., R.W.; visualization, R.W.; supervision, Y.C.; funding acquisition, Y.C., and J.L..

174 **Funding:** This research was funded by the National Natural Science Foundation of China (Grant Nos. 11734009,  
175 11874154, 11874375, 61590934, 61635009, 61327902, 61505231, 11604351, 11674340, 61575211, 61675220,  
176 61761136006), the Strategic Priority Research Program of Chinese Academy of Sciences (Grant No.  
177 XDB16000000), the Key Research Program of Frontier Sciences, Chinese Academy of Sciences (Grant No. QYZDJ-  
178 SSW-SLH010), the Project of Shanghai Committee of Science and Technology (Grant No. 17JC1400400), the  
179 Shanghai Rising-Star Program (Grant No. 17QA1404600), Key Project of the Shanghai Science and Technology  
180 Committee (Grant No. 18DZ1112700), and the Shanghai Pujiang Program (Grant No.18PJ1403300).

181 **Conflicts of Interest:** The authors declare no conflict of interest.

182 **References**

1. Harris, N.C.; Bunandar, D.; Pant, M.; Steinbrecher, G.R.; Mower, J.; Prabhu, M.; Baehr-Jones, T.; Hochberg, M.; Englund, D. Large-scale quantum photonic circuits in silicon. *Nanophotonics* **2016**, *5*, 456–468.
2. Yang, K.Y.; Oh, D.Y.; Lee, S.H.; Yang, Q.-F.; Yi, X.; Shen, B.; Wang, H.; Vahala, K. Bridging ultrahigh-Q devices and photonic circuits. *Nature Photonics* **2018**, *12*, 297.
3. Wang, J.; Bo, F.; Wan, S.; Li, W.; Gao, F.; Li, J.; Zhang, G.; Xu, J. High-Q lithium niobate microdisk resonators on a chip for efficient electro-optic modulation. *Optics express* **2015**, *23*, 23072–23078.
4. Lin, J.; Xu, Y.; Fang, Z.; Wang, M.; Song, J.; Wang, N.; Qiao, L.; Fang, W.; Cheng, Y. Fabrication of high-Q lithium niobate microresonators using femtosecond laser micromachining. *Scientific reports* **2015**, *5*, 8072.
5. Boes, A.; Corcoran, B.; Chang, L.; Bowers, J.; Mitchell, A. Status and potential of lithium niobate on insulator (LNOI) for photonic integrated circuits. *Laser Photonics Reviews* **2018**, *12*, 1700256.
6. Luo, R.; Jiang, H.; Rogers, S.; Liang, H.; He, Y.; Lin, Q. On-chip second-harmonic generation and broadband parametric down-conversion in a lithium niobate microresonator. *Optics express* **2017**, *25*, 24531–24539.
7. Wang, L.; Wang, C.; Wang, J.; Bo, F.; Zhang, M.; Gong, Q.; Lončar, M.; Xiao, Y.-F. High-Q chaotic lithium niobate microdisk cavity. *Optics letters* **2018**, *43*, 2917–2920.
8. Wu, R.; Zhang, J.; Yao, N.; Fang, W.; Qiao, L.; Chai, Z.; Lin, J.; Cheng, Y. Lithium niobate micro-disk resonators of quality factors above  $10^7$ . *Optics Letters* **2018**, *43*, 4116.
9. Wu, R.; Wang, M.; Xu, J.; Qi, J.; Chu, W.; Fang, Z.; Zhang, J.; Zhou, J.; Qiao, L.; Chai, Z.; et al. Long Low-Loss-Lithium Niobate on Insulator Waveguides with Sub-Nanometer Surface Roughness. *Nanomaterials* **2018**, *8*, 910.
10. Fang, Z.; Haque, S.; Lin, J.; Wu, R.; Zhang, J.; Wang, M.; Zhou, J.; Rafa, M.; Lu, T.; Cheng, Y. Real-time electrical tuning of an optical spring on a monolithically integrated ultrahigh Q lithium nibote microresonator. *Optics Letters* **2019**, *44*, 1214.
11. Wang, M.; Wu, R.; Lin, J.; Zhang, J.; Fang, Z.; Chai, Z.; Cheng, Y. Chemo-mechanical polish lithography: A pathway to low loss large-scale photonic integration on lithium niobate on insulator. *Quantum Engineering* **2019**, *1*, e9.
12. Lin, J.; Yao, N.; Hao, Z.; Zhang, J.; Mao, W.; Wang, M.; Chu, W.; Wu, R.; Fang, Z.; Qiao, L. Broadband Quasi-Phase-Matched Harmonic Generation in an On-Chip Monocrystalline Lithium Niobate Microdisk Resonator. *Physical review letters* **2019**, *122*, 173903.

211 13. Wilkes, C.M.; Qiang, X.; Wang, J.; Santagati, R.; Paesani, S.; Zhou, X.; Miller, D.A.B.; Marshall, G.D.;  
212 Thompson, M.G.; O'Brien, J.L. 60 dB high-extinction auto-configured Mach-Zehnder interferometer. *Optics*  
213 *Letters* **2016**, *41*, 5318.

214 14. Mennea, P.L.; Clements, W.R.; Smith, D.H.; Gates, J.C.; Metcalf, B.J.; Bannerman, R.H.S.; Burgwal, R.;  
215 Renema, J.J.; Kolthammer, W.S.; Walmsley, I.A.; et al. Modular linear optical circuits. *Optica* **2018**, *5*, 1087.

216 15. Jin, M.; Chen, J.-Y.; Sua, Y.M.; Huang, Y.-P. High-extinction electro-optic modulation on lithium niobate  
217 thin film. *Optics Letters* **2019**, *44*, 1265.

218 16. Miller, D.A.B. Perfect optics with imperfect components. *Optica* **2015**, *2*, 747.

219