

---

# A Comprehensive Study of Pineapple Cultivation: Morphology, Harvesting Challenges, and Mechanization Innovations

---

[Mayanglambam Aarbindro Singh](#)\*, [Satish Devram Lande](#)\*, Indra Mani Mishra, [Jai Prakash](#), Tapan Kumar Kumar Khura, Susheel Kumar Sarkar

Posted Date: 25 March 2024

doi: 10.20944/preprints202210.0120.v2

Keywords: Pineapple cultivation; Morphology; Harvesting challenges; Mechanization; Agricultural innovation; Labor efficiency; Sustainable farming; Tropical fruit; Agricultural engineering; Hilly terrain; Northeastern India



Preprints.org is a free multidiscipline platform providing preprint service that is dedicated to making early versions of research outputs permanently available and citable. Preprints posted at Preprints.org appear in Web of Science, Crossref, Google Scholar, Scilit, Europe PMC.

Copyright: This is an open access article distributed under the Creative Commons Attribution License which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

Review

# A Comprehensive Study of Pineapple Cultivation: Morphology, Harvesting Challenges, and Mechanization Innovations

Mayanglambam Aarbindro Singh <sup>1,\*</sup>, Satish Devram Lande <sup>1</sup> Indra Mani Mishra <sup>1</sup>, Jai Prakash <sup>2</sup>, Tapan Kumar Khura <sup>1</sup> and Susheel Kumar Sarkar <sup>3</sup>

<sup>1</sup> Division of Agricultural Engineering; Indian Agricultural Research Institute, New Delhi, India.

<sup>2</sup> Division of Fruits and Horticultural Technology; Indian Agricultural Research Institute, New Delhi, India

<sup>3</sup> Indian Agricultural Statistics Research Institute, New Delhi, India

\* Correspondence: aarbindromayanglambam@gmail.com

**Abstract:** This review paper delves into the multifaceted aspects of pineapple cultivation, focusing on morphology studies, harvesting challenges, and mechanization efforts. Pineapple, renowned for its commercial value and unique flavor, holds a prominent position in global agriculture, with India alone producing 19.64 lakh tonnes annually. However, the hilly terrains of regions like northeastern India pose significant hurdles to traditional harvesting methods, necessitating innovative solutions. Understanding the morphology of pineapple plants is crucial for optimizing cultivation practices and designing efficient harvesting equipment. Insights from various studies shed light on leaf structure, fruit maturity, and growth patterns, providing valuable information for engineering tailored solutions. Mechanization endeavors, including semi-mechanized harvesting machines and semi-manual harvesters, demonstrate promising results in improving efficiency and reducing labor-intensive practices. Despite challenges such as increased crop losses and operational costs, continued research and development in mechanization hold the key to sustainable pineapple cultivation. This paper underscores the importance of integrating morphology studies and mechanization efforts to address the unique challenges faced by pineapple farmers, particularly in hilly terrains, and highlights the need for ongoing innovation to ensure the long-term sustainability of pineapple cultivation.

**Keywords:** pineapple cultivation; morphology; harvesting challenges; mechanization; agricultural innovation; labor efficiency; sustainable farming; tropical fruit; agricultural engineering; hilly terrain; Northeastern India

## 1. Introduction

The pineapple (*Ananas Comosus*) stands as one of the world's most prized fruits, revered for its unique flavor and versatility in culinary applications. With its origins tracing back to South America, pineapple cultivation has spread globally, becoming a cornerstone of agricultural economies, particularly in tropical regions. In India, pineapple cultivation spans across 90,000 hectares, yielding an annual production of 19.64 lakh tonnes, highlighting its significance in the agricultural landscape. Despite its widespread popularity and economic importance, pineapple harvesting presents formidable challenges, particularly in hilly terrains where traditional methods prove arduous and inefficient.

In hilly areas, such as the northeastern regions of India, pineapple farmers encounter significant hurdles in harvesting their crops. The rugged terrain and steep slopes amplify the labor-intensive nature of traditional harvesting practices, often involving manual labor with sickles. This labor-intensive approach not only poses ergonomic risks to farmers but also limits productivity and efficiency.

## 2. Materials and Methods

### *2.1. Morphology in Pineapple Farming*

The study of morphology in pineapple farming is indispensable for optimizing harvesting practices, enhancing productivity, and fostering sustainable agricultural development. Pineapple (*Ananas Comosus*), renowned for its commercial value and unique flavor, thrives in diverse climates, making it a staple crop in many regions worldwide. Understanding the intricate morphology of the pineapple plant provides valuable insights into various aspects of cultivation and harvesting, ultimately contributing to improved efficiency and yield.

Morphological characteristics, as highlighted by Collins (1949), offer essential information for the design and development of harvesting equipment. Insights into leaf structure, rigidity, and arrangement inform engineering considerations, facilitating the creation of specialized tools tailored to the unique requirements of pineapple harvesting. Additionally, studies on fruit maturity conducted by Huang et al. (1960) and Joomwong and Sornsrivichai (2005) underscore the importance of identifying optimal harvesting stages based on color and texture. This knowledge enables farmers to preserve fruit quality and maximize yield, thereby enhancing profitability and market competitiveness.

Moreover, Teisson (1973) and d'Eeckenbrugge et al. (2003) shed light on the growth patterns and yield determinants of pineapple plants. Understanding factors such as stem morphology and its influence on fruit production is crucial for optimizing cultivation practices and maximizing productivity. Practical considerations, elucidated by Medina and Garcia (2005) and Joy (2010), provide valuable insights into the timing of harvest, methods employed, and post-harvest handling. This practical knowledge is essential for developing efficient harvesting systems tailored to the unique requirements of pineapple farming.

Furthermore, engineering applications and innovations, as demonstrated by Du et al. (2019), showcase the integration of morphological studies into agricultural engineering practices. By leveraging insights into physical characteristics and mechanical properties, innovative solutions can be devised to streamline the harvesting process and enhance efficiency. Such advancements not only optimize labor utilization but also reduce ergonomic risks associated with manual harvesting methods, thereby promoting the well-being of farmers.

### *2.2. Mechanization in Pineapple Harvesting*

The journey of mechanization in pineapple harvesting has been marked by significant research and innovation aimed at improving efficiency and reducing labor-intensive practices. Ongoing studies have provided valuable insights into the feasibility and effectiveness of mechanical methods in pineapple cultivation.

O'Brien et al. (1970) explored the potential of mechanical harvesting for pineapples and highlighted the challenges associated with it, including increased crop losses and operational costs. However, they suggested that the adoption of modified cultural practices could make mechanical harvesting economically viable.

Gaillard (1978) focused on the limitations and potential of mechanical harvesting methods, particularly emphasizing the economic feasibility of conveyor belt systems for large-scale plantations.

Rosa (1990) made a significant contribution by developing a semi-mechanized harvesting machine capable of harvesting pineapples with or without crowns. This innovation offered promising theoretical productivity gains while reducing operational costs, thus making mechanized harvesting more accessible to pineapple farmers.

In a further advancement, a semi-manual pineapple harvester was introduced at CAU, Imphal, in 2014, specifically tailored for harvesting pineapples in hilly and sloping terrains. This harvester, equipped with a sharp serrated blade and powered by a petrol engine, demonstrated impressive efficiency and suitability for the northeastern hill regions.

#### 4. Conclusions

The development and adoption of mechanized harvesting techniques in pineapple cultivation are crucial for overcoming the challenges posed by labor shortages and terrain constraints. While initial studies highlighted the drawbacks of mechanical harvesting, subsequent innovations have shown promising results in terms of efficiency and cost-effectiveness.

The semi-mechanized harvesting machines developed by Rosa (1990) and the semi-manual harvester from CAU, Imphal (2014), demonstrate the potential for mechanization to improve productivity and sustainability in pineapple farming. However, further research and development are needed to refine these technologies and make them more widely accessible to farmers, particularly in hilly regions where traditional harvesting methods are labor-intensive and inefficient.

In conclusion, there is a clear need for ongoing efforts to advance the development of pineapple harvesters, ensuring that they are tailored to the specific needs and challenges of pineapple cultivation in different geographical regions. By harnessing the power of mechanization, pineapple farmers can enhance efficiency, reduce labor costs, and ensure the long-term sustainability of their operations.

**Author Contributions:** Conceptualization, M.A.S., S.D.L. I.M.M and T.K.K.; methodology, M.A.S., S.D.L.; software, M.A.S.; validation, S.D.L., I.M.M., J.P., T.K.K. and S.K.S.; formal analysis, M.A.S.; investigation, M.A.S.; resources, M.A.S.; data curation, M.A.S.; writing—original draft preparation, M.A.S.; writing—review and editing, S.D.L. and J.P.; visualization, M.A.S.; supervision, S.D.L., I.M.M.; project administration, I.M.M.; funding acquisition, S.D.L. All authors have read and agreed to the published version of the manuscript.”

**Funding:** This research received no external funding.

**Data Availability Statement:** Not applicable.

**Conflicts of Interest:** The authors declare no conflict of interest.

#### References

1. Bartolomé, A.P.; Rupérez, P.; Fúster, C. Pineapple Fruit: Morphological Characteristics, Chemical Composition and Sensory Analysis of Red Spanish and Smooth Cayenne Cultivars. *Food Chem.* **1995**, *53*, 75–79, doi:10.1016/0308-8146(95)95790-D.
2. Enping, L.; Anping, G.; Yunling, G. Development and Application Status and Prospects of Pineapple Leaf Fiber [J]. *Text. Her.* **2006**, *2*, 32–35.
3. Food and Agriculture Organization of the United Nations [FAO] Fao Publications Catalogue 2019. **2019**.
4. Government of India, M. of A.& F.W.D. of E.& S. Pocket Book of Agricultural Statistics 2020. **2020**, 1–137.
5. Morton, J.F. *Fruits of Warm Climates.*; JF Morton, 1987; ISBN 0961018410.
6. Sema A. A4 - Maiti, C.S. A4 - Dietholhou, A.A.-S. Pineapple Cultivation in North East India - a Prospective Venture. *Acta Hort.* **2011**, *v.*, 69-78-2011 v. no.902.
7. Ningombam S; Noel AS; Singh J Post-Harvest Losses of Pineapple at Various Stages of Handling from The Farm Level Up to The Consumer in Manipur. *Int. J. Agric. Sci. Cit.* **2019**, *11*, 9235–9237.
8. United Nations Pineapple: United Nation Conference On Trade and Development. *An INFOCOMM Commod. Profile* **2016**, *New York &*, 1–22.
9. Joy, P.; Roshida Rajuva, T.. Harvesting and Postharvest Handling of Pineapple. *Icarda* **2009**, *15*, 1–15.
10. Rukunudin, I.H.; Mohammud, C.H.; Abd. Rahim, H.; Rohazrin, A.R. Field Evaluation of Mechanization System for Large Scale Pineapple Production on Mineral Soils in Malaysia. *Acta Hort.* **2011**, *902*, 299–306, doi:10.17660/actahortic.2011.902.33.
11. Davidson, J.R. Imece2015-50482 Mechanical Design and Initial Performance Testing of an Apple-. **2017**, 1–9.
12. You, K.; Burks, T. Development of a Robotic Fruit Picking End Effector and an Adaptable Controller. *2016 Am. Soc. Agric. Biol. Eng. Annu. Int. Meet. ASABE 2016* **2016**, 1–14, doi:10.13031/aim.20162455128.
13. Wang, H.; Li, B.; Liu, G.; Xu, L. Design and Test of Pineapple Harvesting Manipulator. *Nongye Gongcheng Xuebao/Transactions Chinese Soc. Agric. Eng.* **2012**, *28*, 42–46, doi:10.3969/j.issn.1002-6819.2012.z2.008.
14. Li, B.; Wang, M.; Wang, N. Development of a Real-Time Fruit Recognition System for Pineapple Harvesting Robots. *Am. Soc. Agric. Biol. Eng. Annu. Int. Meet. 2010, ASABE 2010* **2010**, *6*, 4958–4968, doi:10.13031/2013.29922.

15. Xia, H.M.; Zou, X.J.; Wang, H.J. Virtual Simulation Design of the Pineapple Harvesting Manipulator. *Adv. Mater. Res.* **2011**, 268–270, 1194–1199, doi:10.4028/www.scientific.net/AMR.268-270.1194.
16. Zhang, L.; Tang, S.; Li, P.; Cui, S.; Guo, H.; Wang, F. Structure Design of A Semi-Automatic Pineapple Picking Machine. *IOP Conf. Ser. Mater. Sci. Eng.* **2018**, 452, doi:10.1088/1757-899X/452/4/042155.
17. Du, X.; Yang, X.; Ji, J.; Jin, X.; Chen, L. Design and Test of a Pineapple Picking End-Effector. *Appl. Eng. Agric.* **2019**, 35, 1045–1055, doi:10.13031/aea.134051045.
18. Anh, N.P.T.; Hoang, S.; Tai, D. Van; Quoc, B.L.C. Developing Robotic System for Harvesting Pineapples. In Proceedings of the 2020 International Conference on Advanced Mechatronic Systems (ICAMechS); 2020; pp. 39–44.
19. Guo, A.F.; Li, J.; Guo, L.Q.; Jiang, T.; Zhao, Y.P. Structural Design and Analysis of an Automatic Pineapple Picking and Collecting Straddle Machine. *J. Phys. Conf. Ser.* **2021**, 1777, doi:10.1088/1742-6596/1777/1/012029.
20. Liu, T.; Liu, W.; Zeng, T.; Cheng, Y.; Zheng, Y.; Qiu, J. A Multi-Flexible-Fingered Roller Pineapple Harvesting Mechanism. **2022**.
21. Akbarnejad, A.; Azadbakht, M.; Asghari, A. Studies of the Selected Mechanical Properties of Banana (Cavendish Var.). *Int. J. Fruit Sci.* **2017**, 17, 93–101, doi:10.1080/15538362.2016.1259083.
22. Vishwakarma, R.K.; Shivhare, U.S.; Nanda, S.K. Physical Properties of Guar Seeds. *Food Bioprocess Technol.* **2012**, 5, 1364–1371.
23. Saloni, S.; Chauhan Assistant Professor, K.; Tiwari Assistant Professor, S.; Chauhan, K.; Tiwari, S. Pineapple Production and Processing in North Eastern India. *J. Pharmacogn. Phytochem.* **2017**, 6, 665–672.
24. Varnamkhasti, M.G.; Mobli, H.; Jafari, A.; Keyhani, A.R.; Soltanabadi, M.H.; Rafiee, S.; Kheiralipour, K. Some Physical Properties of Rough Rice (*Oryza Sativa* L.) Grain. *J. Cereal Sci.* **2008**, 47, 496–501, doi:10.1016/j.jcs.2007.05.014.
25. Kahandage, P.D.; Hettiarachchi, S.W.; Weerasooriya, G.V.T. V Design , Development , and Performance Evaluation of a Mechanical Device for Harvesting Pineapple. **2021**, 5, 1109–1116.
26. Khurmi, R.S.; Gupta, J.K. A Text Book of Machine Design, New Delhi: S. Chand Co. Ltd. **2006**, 657–680.
27. De La Cruz, J.; García, H.S. All-about Pineapple PINEAPPLE Post-Harvest Operations-Post-Harvest Compendium. *Food Agric. Organ. United Nations* **2005**, 2–37.
28. Hohimer, C.J.; Wang, H.; Bhusal, S.; Miller, J.; Mo, C.; Karkee, M. Design and Field Evaluation of a Robotic Apple Harvesting System with a 3d-Printed Soft-Robotic End-Effector. *Trans. ASABE* **2019**, 62, 405–414, doi:10.13031/trans.12986.

**Disclaimer/Publisher's Note:** The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.